

**Matreial Data Sheet** 

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

# Tepla® T8000 CF

# Material Description:

Middle Temperature

Tepla® T8000 CF is a compound based on Polyetherimide(PEI) resin containing Carbon Fiber.

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General Material Status	- Carara araial. Astire		
Material Status	Commercial: Active     Asia Dacific		. Narth Argarian
Availability	Asia Pacific		North America
	<ul><li>Europe</li><li>Middle East</li></ul>		Latin America  Africa
Filler/Deinforgement			Africa
Filler/Reinforcement	Carbon Fiber     Flactrically Conductive		. I ligh Ctropoth
Features	Electrically Conductive		High Strength  Cond Machanian Branching
	Heat Resistant     Fatigue Besistant		Good Mechanical Properties
	Fatigue Resistant     Graph Resistant		<ul><li>Low Temperature Resistant</li><li>Flame Retardant</li></ul>
	Creep Resistant     Airgraft Applications		
Applications	<ul><li> Aircraft Applications</li><li> Automotive Applications</li></ul>		Consumer Applications     Industrial Applications
Dalle Camplianes	<ul> <li>Automotive Applications</li> <li>Contact Manufacturer</li> </ul>		Industrial Applications
RoHS Compliance			
Processing Method	Injection Molding		
Physical Properties	Typical Value		Test Method
Specific Gravity	1.34	g/cm <sup>3</sup>	ASTM D792
Water Absorption (24 hr, 50% RH)	0.24		ASTM D570
Mechanical Properties	Typical Value	Unit	Test Method
Tensile Modulus, 5.0 mm/min	11500	MPa	ASTM D638
Tensile Strength, break, Type I			
5.0 mm/min	203	MPa	ASTM D638
Tensile Elongation, break, Type I			
5.0 mm/min	2.3	%	ASTM D638
Flexural Modulus, 1.3 mm/min			
50.0 mm Span	9300	MPa	ASTM D790
Flexural Strength, break, 1.3 mm/min			
50.0 mm Span	265	MPa	ASTM D790
Poisson's Ratio	0.44		ASTM D638
Impact Properties	Typical Value		Test Method
Notched Izod Impact (23°C)	69	J/m	ASTM D256
Unnotched Izod Impact (23℃)	517	J/m	ASTM D4812
Electrical Properties	Typical Value	Unit	Test Method
Surface Resistivity	1E5 to 1E6	Ohms	ASTM D257
Thermal Properties	Typical Value	Unit	Test Method
Deflection Temperature Under Load	21		
1.8 MPa, Unannealed, 3.20 mm	213	$^{\circ}$	ASTM D648
Processing Information	Tunical Value	Unit	
Maximum Moisture Content	Typical Value 0.02	%	
Melt Temperature	380 to 400		
Mold Temperature	165 to 180	°C	
Drying Temperature	120 to 150		
Drying Temperature  Drying Time		hr	
Front Temperature	380 to 400	°C	
Tront remperature	300 t0 400	U	

380 to 400

Rear Temperature	380 to 400 ℃
Back Pressure	0.3 to 0.7 MPa
Screw Speed	50 to 100 rpm

## NFD ADVANCED COMPOSITES

Tepla® T8000 CF

### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南 、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

#### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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#### COMPANY/公司:

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感谢您访问新孚达(NFD)! 我们秉承"New Formula Designer"的发展理念,将科研创新与生产应用紧密相连, 无论您是设计师、工程师或者是采购专家, 我们都可以帮助您拓展业务并获得新的灵感 。 我们坚持诚信、合作、效率、创新的核心价值观,始终把客户放在第一位。相比于我们的竞争对手, 我们专注于为您提供更先进的技术配方、更优质的产品,更好的解决方案及更周到的售后服务, 我们懂市场、我们懂产品、我们更懂你们。

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